

## Precision cleaning medium for SMT adhesive removal



ZESTRON<sup>®</sup> HC is a modified alcohol-based cleaning agent designed to remove SMT adhesives from tools such as dispensing nozzles.

ZESTRON<sup>®</sup> HC can also be used for the removal of solder particles and dust from pick & place nozzels. It is supplied in an aerosol can for easy manual application.

Areas of application: Cleaning of tools			
SMT or conductive adhesives	++		
Solder paste (unsoldered)	0		
Dust	++		
++ highly recommended, best results + recommen	ded 0 possible - not recommended		

# Technical Centers - ① America, ② Europe, ③ Malaysia, ④ North-China, ⑤ South-China Cleaning Process Solutions under Production Floor Conditions



## Advantages compared to other cleaners:

- Reliably removes SMT adhesives from dispensing nozzles and tools.
- Dries fast and residue-free.
- ZESTRON<sup>®</sup> HC does not contain any halogenated compounds.
- The removable dispenser also allows easy cleaning of dispensing nozzles.
- Also applicable for the removal of solder particles and dust from pick & place nozzels.

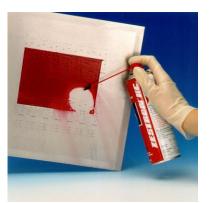
Please refer to the material compatibility list (Technical information 3) before cleaning plastics.



ZESTRON® HC aerosol can



Cleaning of dispensing nozzles with special adapter



Cleaning of adhesives on stencils with ZESTRON  $^{\ensuremath{\texttt{B}}}$  HC

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Process Steps	1. Cleaning	2. Rinsing	3. Drying
Manual cleaning	ZESTRON <sup>®</sup> HC	ZESTRON <sup>®</sup> HC	Open air

Technical Data				
Density	(g/ccm) at 20°C/68°F	0.81		
Surface tension	(mN/m) at 25°C/77°F	20.0		
Boiling range	°C/°F	56 – 120 / 133 – 248		
Flash point	°C/°F	-97 / -142.6		
pH-value	10g/l H <sub>2</sub> O	Neutral		
Vapor pressure	(mbar) at 20°C/68°F	Approx. 113.4		
Solubility in water		Soluble		
Cleaning temperature	°C/°F	Room temperature		
Application concentration	Ready-to-use	Pure		
HMIS Rating	Health-Flammability-Reactivity	1 – 4 – 0		

#### **PRODUCT FEATURES**



Product is free of any critical substances according to SIN & SVHC lists



100% compliance with EU guidelines (RoHS 1 & 2, WEEE)

## Environmental, health and safety regulations:

- ZESTRON<sup>®</sup> HC is biodegradable.
- Refer to the MSDS for specific handling precautions and instructions.

### **Availability/Storage:**

- ZESTRON<sup>®</sup> HC is available as an easy-to-use aerosol can with a special adapter for the cleaning dispensing nozzles.
- Store ZESTRON<sup>®</sup> HC in the original can at a temperature between 5 - 30°C / 41 - 86°F.
- The product has a minimum shelf life of 5 years in factory sealed containers.

## Alternative product recommendation:



For cleaning in ultrasonic equipment we recommend ZESTRON<sup>®</sup> ES 200.



For manual flux removal, we recommend VIGON® EFM.

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